



LUNA CLASSIC INT
SPARE PARTS CATALOGUE

2023

HOW TO READ THE SPARE PARTS CATALOGUE

In the spare part catalogue, after the exploded diagrams, there are the components lists of the boilers; this is the meaning of the different columns:

- Pos. Identification number of the component in the exploded diagram of the boiler.
- Description Short description of the component.
- Code BAXI S.p.A. code of the component.
- Tab. XX XX is the exploded diagram number of the boiler taken into consideration.

Until 31st December 2011

From serial number Date (year and week) identifying the beginning of production of a component (taken from the serial number of the boiler).
e.g. B005: year 2000 (B identifies the decade 2000-2009; 0 identifies the year) – 5th week.
If the box is empty, the component is in use from the beginning of production of the boiler.

To serial number Date (year and week) identifying the end of production of a component (taken from the serial number of the boiler).
e.g. B012: year 2000 (B identifies the decade 2000-2009; 0 identifies the year) – 12th week.
If the box is empty, the component is still in use.

Interchangeable It identifies the interchangeability between the new component and the old one.
YES: components are interchangeable.
NO: components are not interchangeable

From the 1st January 2012

From serial number Date (year and week) identifying the beginning of production of a component (taken from the serial number of the boiler).
e.g. 1205: year 2012 (1 identifies the decade 2010-2019; 2 identifies the year) – 5th week.
If the box is empty, the component is in use from the beginning of production of the boiler.

To serial number Date (year and week) identifying the end of production of a component (taken from the serial number of the boiler).
e.g. 1235: year 2012 (1 identifies the decade 2010-2019; 2 identifies the year) – 35th week.
If the box is empty, the component is still in use.

Interchangeable It identifies the interchangeability between the new component and the old one.
YES: components are interchangeable.
NO: components are not interchangeable.

TABELLA CODICE CALDAIA / ESPLOSO - BOILERS CODE TAB / EXPLODED VIEW

TABLA CODIGO CALDERA / ESPLOSIONADO - TABLEAU CODEX CHAUDIERE / VUE ECLATEE

CODICE CALDAIA BOILER CODE CODIGO CALDERA CODE CHAUDIÈRE	DESCRIZIONE CALDAIA BOILER DESCRIPTION DESCRIPCION CALDERA DESCRIPTION CHAUDIÈRE	RIF. ESPLOSO EXPLODED REF. REF. EXPLOSIONADO RÉF. EXPLOSÉE
7796019	LUNA CLASSIC 1.24 INT	Tab 756
7795896	LUNA CLASSIC 1.24 INT	Tab 756
7796020	LUNA CLASSIC 24 INT	Tab 752
7795897	LUNA CLASSIC 24 INT	Tab 752
7796021	LUNA CLASSIC 28 INT	Tab 752
7795898	LUNA CLASSIC 28 INT	Tab 752

LUNA CLASSIC INT

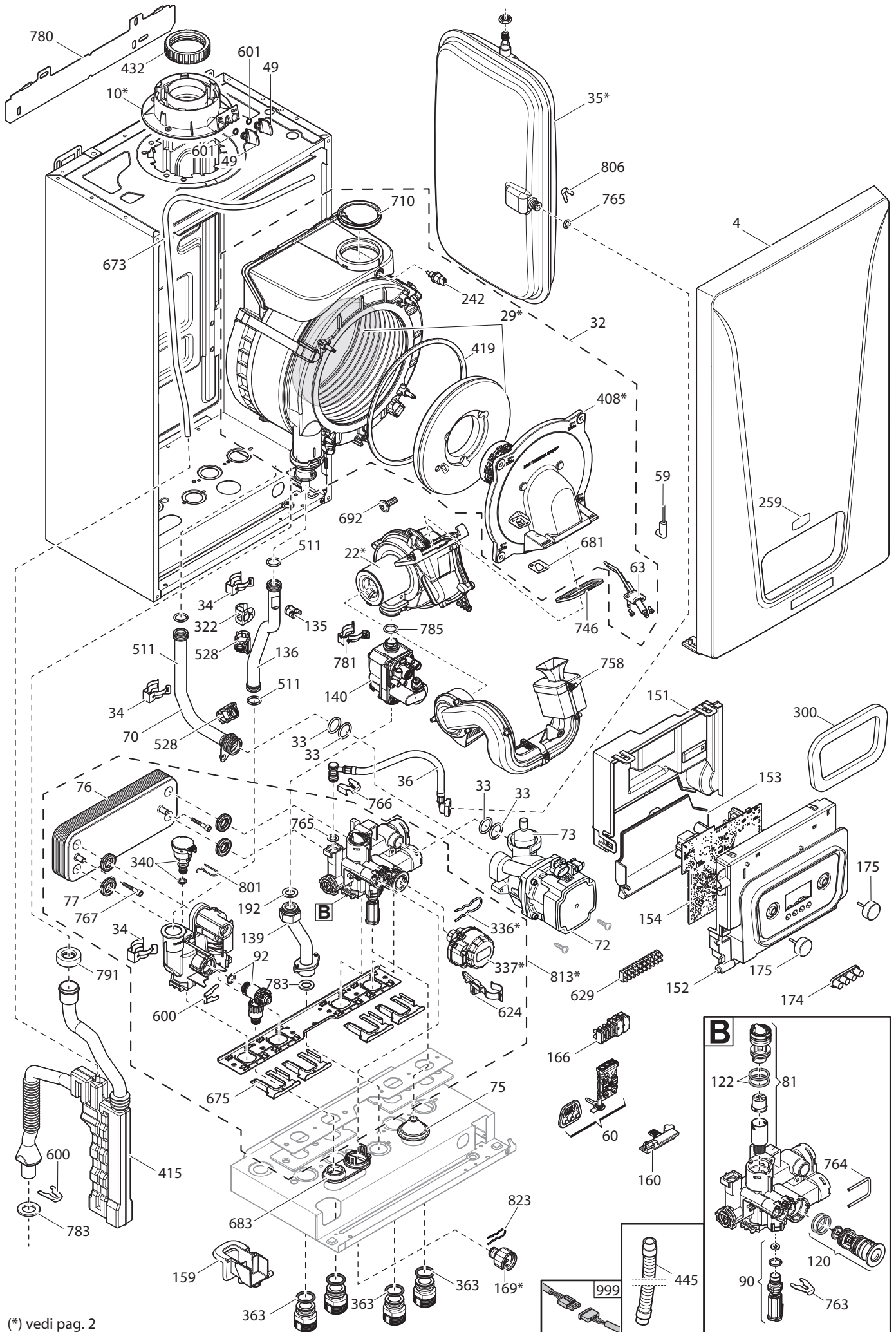
Pos	Code	Description code	LUNA CLASSIC 24 INT	LUNA CLASSIC 24 INT	LUNA CLASSIC 28 INT	LUNA CLASSIC 28 INT	LUNA CLASSIC 1.24 INT	LUNA CLASSIC 1.24 INT	To serial number	From serial number	Interchangeable:
			7795897	7796020	7795898	7796021	7795896	7796019			
4	7769801	SP FRONT PANEL ASSY B-BASIC B.	•	•	•	•	•	•			
10	7769844	SP ASSY FLUE ADAPTER 60/100 B.	•	•	•	•	•	•			
16	7769894	SP FIXING CLIP BAXI	•	•	•	•	•	•			
22	7814413	SP.FAN/MIXER ASSY 24-30KW BAXI	•	•	•	•	•	•			
29	7789215	SP BUR.DOOR /HEX INS.PAN.VALM.	•	•	•	•	•	•			
32	7789207	SP HEAT ENGINE 9.5 COILS BAXI	•	•							
32	7789209	SP HEAT ENGINE 11.5 COILS			•	•	•	•			
33	710963000	OR 21,5X3 EP70 TFL	•	•	•	•	•	•			
34	8380860	FIXING CLIP	•	•	•	•	•	•			
35	7769761	SP EXPANSION VESSEL 7L BAXI	•	•	•	•	•	•			
36	7769817	SP EXPANS.VESSEL HOSE STAND. B	•	•	•	•					
36	7788366	EXPANSION VESSEL PIPE					•	•			
49	7676964	FLUE TAP Ø60	•	•	•	•	•	•			
59	7769840	SP LEADSPARK ELECTRODE BAXI	•	•	•	•	•	•			
60	7769862	SP FIXING CABLE ASSEMBLY BAXI	•	•	•	•	•	•			
63	7769885	SP ELECTRODE ADV BAXI	•	•	•	•	•	•			
70	7789226	SP CH RETURN PIPE VALMEX	•	•	•	•					
70	7797357	SP PUMP FIT. ELBOW BLIND					•	•			
72	7740983	PUMP UP3S 15-60NTC	•	•	•	•					
72	7769925	SP PUMP GRUNDFOS CAOD BAXI					•	•			
73	710493600	AIR VENT PUMP GR.	•	•	•	•	•	•			
75	5409240	GROMMET - PIPE ASSY D.10	•	•	•	•					
76	7222413	SET DHW PLATE EXCHANGER 10 PLATE	•	•							
76	7222414	SET DHW PLATE EXCHANGER 12 PLATE			•	•					
77	5404520	DHW PLATE EXCHANGER GASKET	•	•	•	•					
77	711613500	DHW PLATE EXCHANGER OR					•	•			
81	7219216	DHW CARTRIDGE 10L	•	•							
81	7219217	DHW CARTRIDGE 12L			•	•					
87	7769922	SP PUMP FITTING BAXI					•	•			
90	768777500	FILLING TAP ASSY	•	•	•	•					
92	7728736	SAFETY VALVE	•	•	•	•					
92	7769920	SP SAFETY VALV.BITRON ADV BAXI					•	•			
98	7769934	SP BY-PASS PIPE ASSEMBLY BAXI					•	•			
102	7769919	SP ASS.FLOW BLOCK SYST.BAXI					•	•			
120	7728745	3 WAY VALVE CARTRIDGE	•	•	•	•					
120	7769930	SP 3WV CARTR.WO/BY-PASS BAXI					•	•			
122	710047800	O-RING d.23,47X2,62	•	•	•	•					
135	9951610	LIMIT THERMOSTAT 105°C	•	•	•	•	•	•			
136	7789222	SP FLOW PIPE 24KW VALMEX	•	•							
136	7789224	SP FLOW PIPE 35KW VALMEX BAXI			•	•					
136	7789240	SP CH FLOW PIPE SYSTEM VALMEX					•	•			
139	7769825	SP GAS PIPE BAXI	•	•	•	•	•	•			

LUNA CLASSIC INT

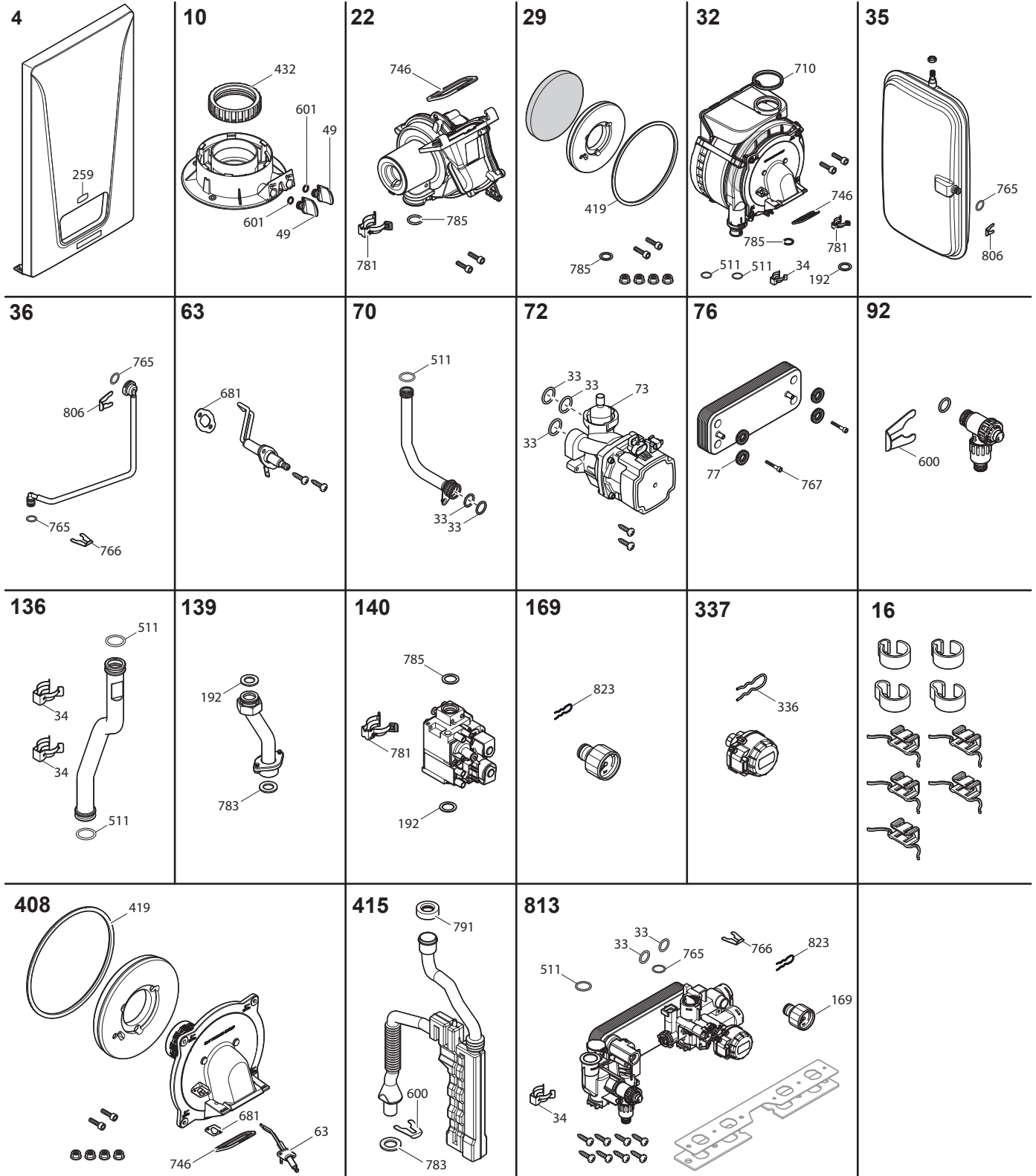
Pos	Code	Description code	LUNA CLASSIC 24 INT	LUNA CLASSIC 24 INT	LUNA CLASSIC 28 INT	LUNA CLASSIC 28 INT	LUNA CLASSIC 28 INT	LUNA CLASSIC 1.24 INT	LUNA CLASSIC 1.24 INT	To serial number	From serial number	Interchan geable:
			7795897	7796020	7795898	7796021	7795896	7796019				
140	7769824	SP GAS VALVE PX42 BAXI	•	•	•	•	•	•				
151	7769829	SP FIXES COVER CB BAXI	•	•	•	•	•	•				
152	7769828	SP FACIA CTRL BOX PRIME CLAS.B	•	•	•	•	•	•				
153	7769830	SP REMOVABLE DOOR CB BAXI	•	•	•	•	•	•				
154	7797210	SP PCB CU-GH17-VSN5 BAXI	•	•	•	•	•	•			2145	
154	7803380	SP PCB CU-GH17-VSN5 BAXI	•	•	•	•	•	•		2146		YES
159	7769759	SP SIPHON BRACKET BAXI	•	•	•	•	•	•				
160	7769864	SP RIGHT CONTROL BOX SUPP.BAXI	•	•	•	•	•	•				
166	5688430	TERM.BOARD/DOUBLE FUSE HOLDER	•	•	•	•	•	•				
169	7219230	MANOMETER SET	•	•	•	•	•	•				
174	7789231	SP KEYPAD 4 BUTTON	•	•	•	•	•	•				
175	7769833	SP KNOB BAXI	•	•	•	•	•	•				
191	5408970	WASHER - SEALING G1/2						•	•			
192	5404650	SEALING WASHER G 3/4	•	•	•	•	•	•				
242	7223998	NTC SENSOR	•	•	•	•	•	•				
259	7769895	SP BAXI BADGE BAXI	•	•	•	•	•	•				
300	7769841	SP CB SEAL B-BBASIC BAXI	•	•	•	•	•	•				
322	710538300	CLIP TH	•	•	•	•	•	•				
336	710047400	CLIP - 3WV MOTOR HEAD	•	•	•	•	•	•				
337	7222415	3WV MOTOR HEAD SET	•	•	•	•						
337	7769921	SP ELBI MOTOR BAXI						•	•			
340	710109100	PRESSURE SENSOR	•	•	•	•	•	•				
363	710045300	O-RING d.17,96X2,62	•	•	•	•						
408	7789211	SP BURNER DOOR ASSY 9.5 COILS	•	•								
408	7789213	SP BURNER DOOR ASSY 11.5 COILS			•	•	•	•				
415	7789229	SP SIPHON B-BASIC VALMEX	•	•	•	•	•	•				
419	7219234	FLANGE GASKET	•	•	•	•	•	•				
432	7787424	FLUE GASKET D60	•	•	•	•	•	•				
434	7789217	SP DRIP TRAY VALMEX	•	•	•	•	•	•				
445	7657904	EXCHANGER SIPHON PIPE	•	•	•	•	•	•				
511	711230600	OR 17,13X2,62 EP70 TFL	•	•	•	•	•	•				
528	7657644	MICROFIT NTC SENSOR	•	•	•	•	•	•				
600	7656980	CLIP FLAT d.18	•	•	•	•	•					
600	710045400	CLIP FLAT d.18	•	•	•	•	•	•				
601	5408560	O-RING 8,73x1,78	•	•	•	•	•	•				
624	7730240	FLOW RILEVATOR	•	•	•	•						
629	7769799	SP TERMINAL BLOCK 8P BM 92/8 B	•	•	•	•	•	•				
673	7769821	SP SILIC.PIPE 12X8X530 NEUT. B	•	•	•	•	•	•				
675	710046100	CLIP BRASS ADAPTOR	•	•	•	•						
681	7219238	IGNITION ELECTRODE GASKET	•	•	•	•	•	•				
683	7769757	SP SAFETY VALV.MANOM.SEAL BAXI	•	•	•	•	•	•				

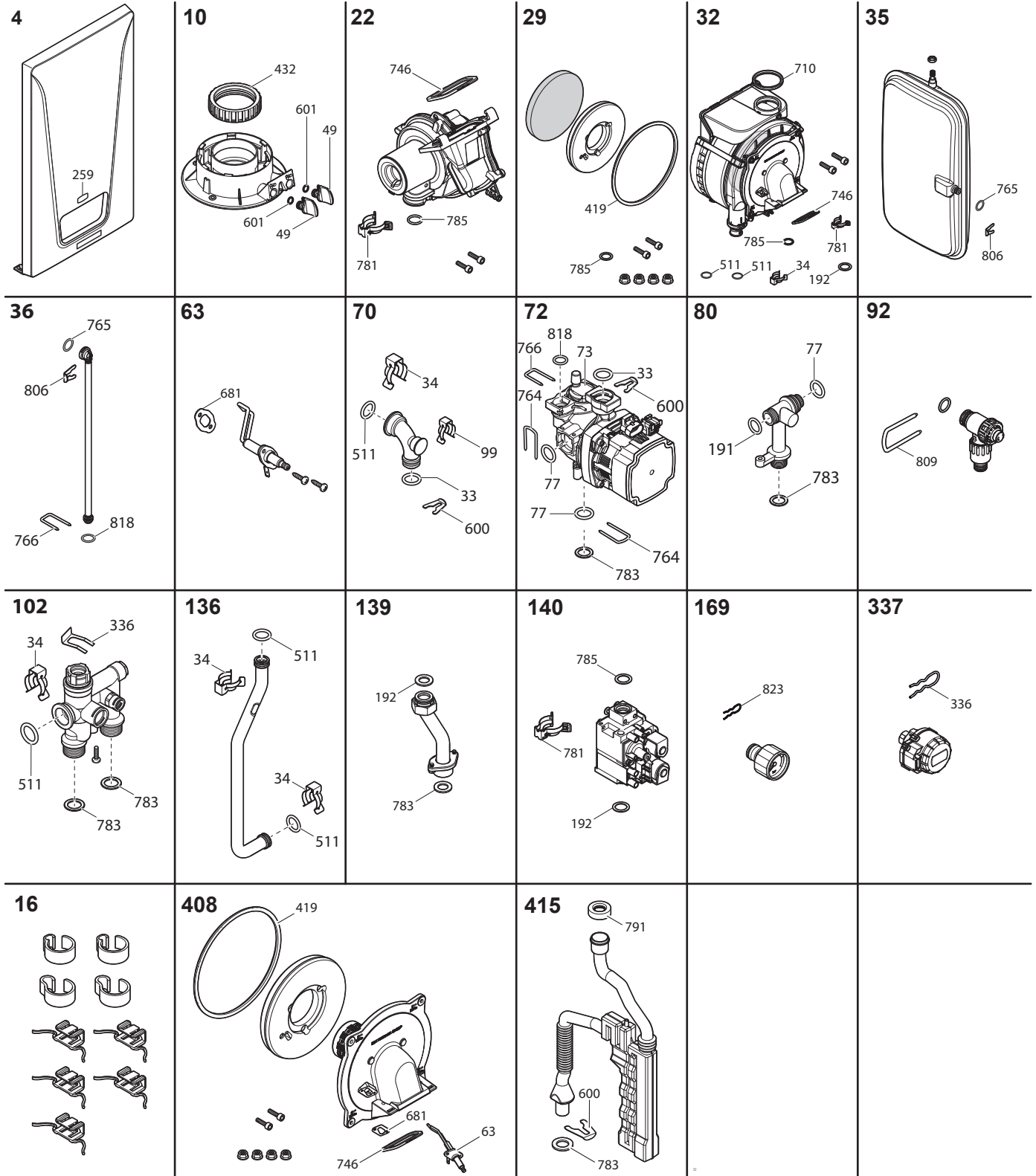
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Pos	Code	Description code	LUNA CLASSIC 24 INT		LUNA CLASSIC 28 INT		LUNA CLASSIC 1.24 INT		To serial number	From serial number	Interchangeable:
			7795897	7795898	7795898	7796021	7795896	7796019			
686	5663020	BY-PASS PLUG ASSEMBLY					•	•			
692	7769872	SP SCR.M5X14 HEX SOC.B.H.BAXI	•	•	•	•	•	•			
710	7652771	GASKET D60	•	•	•	•	•	•			
718	7789242	SP CH RETURN PIPE SYST.VALMEX					•	•			
746	7769893	SP SEAL GA-BD BAXI	•	•	•	•	•	•			
758	7769826	SP FRONT SILENCER 24 KW ASSY B	•	•	•	•	•	•			
763	710046700	CLIP FLAT d.12	•	•	•	•					
764	710047500	CLIP U d.3	•	•	•	•	•	•			
765	710045700	O-RING d.9,19 X 2,62	•	•	•	•	•	•			
766	7769883	SP CLIP Ø 17,5 BAXI					•	•			
766	710106700	FLAT SPRING diameter 10	•	•	•	•					
767	710046900	PTP EXCH FIXING SCREW	•	•	•	•					
780	7219242	WALL MOUNTING BRACKET	•	•	•	•	•	•			
781	710539600	CLIP GAS PIPE	•	•	•	•	•	•			
783	710039500	HYDRAULIC GROUP GASKET	•	•	•	•	•	•			
785	7769823	SP O-RING 19.8 X 3.6 BAXI	•	•	•	•	•	•			
791	7219240	SIPHON GASKET	•	•	•	•	•	•		2145	
791	7803426	SP SYPH.LIPSEAL DOUB.RIBS BAXI - 10P	•	•	•	•	•	•	2146		YES
799	710654100	SPRING FIXING D.9					•	•			
801	710048700	CLIP CH PRESSURE SWITCH	•	•	•	•					
806	710110600	CLIP d.10 BITRON	•	•	•	•	•	•			
809	711615000	SPRING					•	•			
813	7799626	SP BITRON HYDR.10PL 10L	•	•							
813	7799628	SP HYDRAULIC GROUP 12P 12L			•	•					
818	7769880	SP O-RING 14 X 3 BAXI					•	•			
823	7791177	FIXING SPRING D2	•	•	•	•	•	•			
999	7769834	SP WIRED HARN.LV BITR-GRUND.B	•	•	•	•					
999	7769835	SP WIRED HARN.HV BITR-GRUND.B	•	•							
999	7769836	SP POWER CABLE W/CONNECTOR B.	•	•	•	•	•	•			
999	7769837	SP PCB-TB HARNESS BAXI	•	•	•	•					
999	7769838	SP CHASSIS EARTH CABLE BAXI	•	•	•	•	•	•			
999	7769839	SP POWER CABLE WITH FILTER B.	•	•	•	•	•	•			
999	7787450	LOW VOLTAGE WIRING SYS.					•	•			
999	7789233	SP WIRED HARNESS LW PCB-TB BAXI					•	•			
999	7806486	SP WIR.HAR.HV FUG.-GRUND.BAXI			•	•					
999	7806487	SP WIR.HAR.HV FUG.-GRUND.NEUT.					•	•			



(*) vedi pag. 2





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