

BAXI



MAIN DIGIT

SPARE PARTS CATALOGUE

- June 2008 -

HOW TO READ THE SPARE PARTS CATALOGUE

In the spare part catalogue, after the exploded diagrams, there are the components lists of the boilers; this is the meaning of the different columns:

Pos.	Identification number of the component in the exploded diagram of the boiler.
Description	Short description of the component.
Code	BAXI S.p.A. code of the component.
Tab. XX	XX is the exploded diagram number of the boiler taken into consideration.
From serial number	Date (year and week) identifying the beginning of production of a component (taken from the serial number of the boiler). e.g. B005: year 2000 (B identifies the decade 2000-2009; 0 identifies the year) – 5th week. If the box is empty, the component is in use from the beginning of production of the boiler.
To serial number	Date (year and week) identifying the end of production of a component (taken from the serial number of the boiler). e.g. B012: year 2000 (B identifies the decade 2000-2009; 0 identifies the year) – 12th week. If the box is empty, the component is still in use.
Interchangeable	It identifies the interchangeability between the new component and the old one. YES: components are interchangeable. NO: components are not interchangeable.

BOILERS CONNECTION BOARD - EXPLODED VIEW

TABELLA COLLEGAMENTO CODICE CALDAIA - ESPLOSO

TABLERO UNIÓN CALDERA - EXPLOSIONADO

TABLEAU CONNECTION CODEX CHAUDIERE - VUE ECLATEE

BOILER CODE	BOILER DESCRIPTION	EXPLODED REF.
CODICE CALDAIA	DESCRIZIONE CALDAIA	RIF. ESPLOSO
CODIGO CALDERA	DESCRIPCION CALDERA	REF. EXPLOSIONADO
CODE CHAUDIÈRE	DESCRIPTION CHAUDIÈRE	RÉF. EXPLOSÉE
BSE442243650	MAIN DIGIT 240i	Tab 302
BSE446243650	MAIN DIGIT 240Fi	Tab 303

BSE446243650
MAIN DIGIT 240Fi
BSE442243650
MAIN DIGIT 240i

[illegible]

MAIN DIGIT

BSE44243650
MAIN DIGIT 240F
BSE44243650
MAIN DIGIT 240F

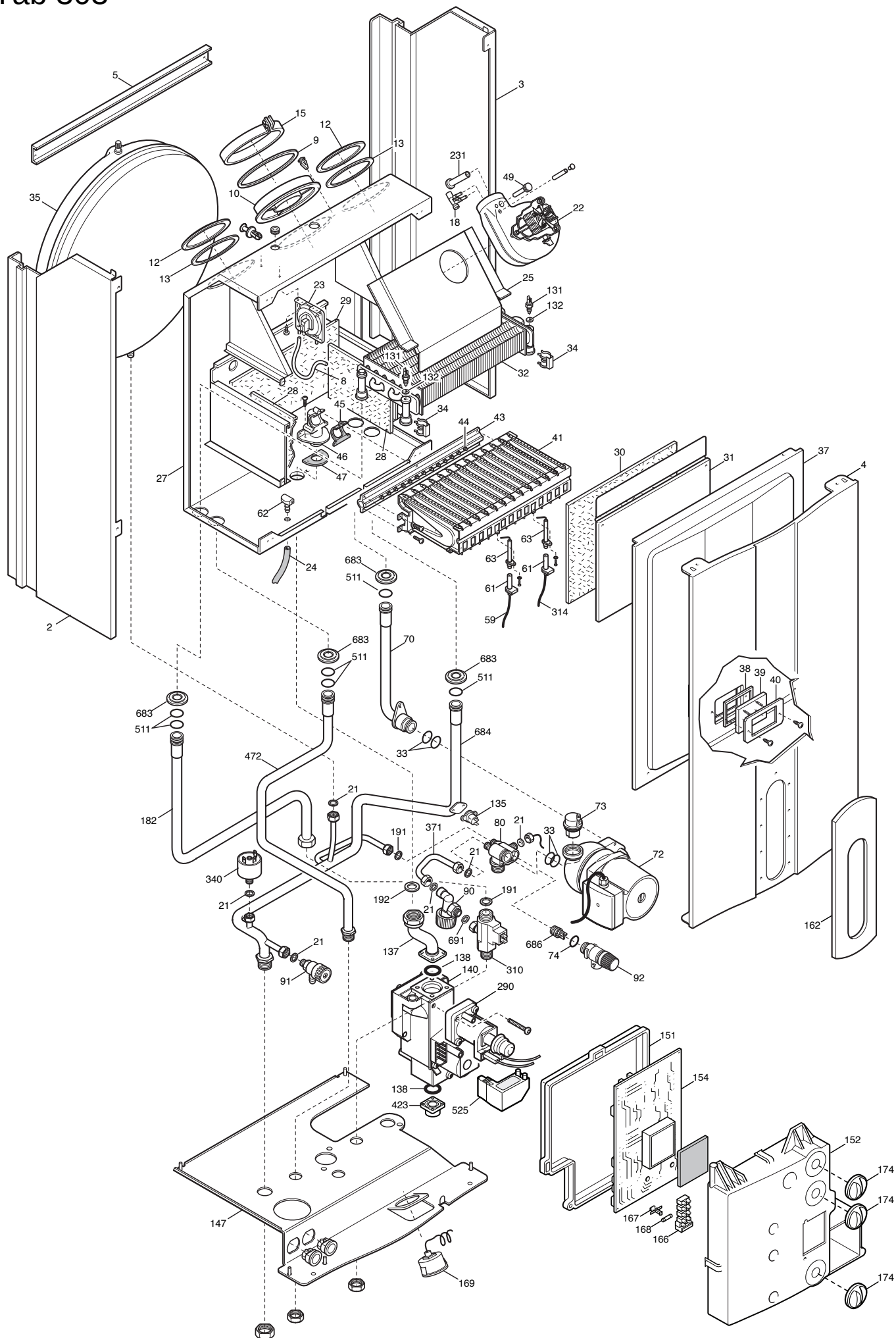
Pos	Code	Description code	To serial number	From serial number	Intercha ngeable:
46	5211030	FLANGE CONNECTION TO GAS RAMP	•	•	
47	5404760	GASKET-GAS RAMP/SEALED CHAMB.		•	
49	5409520	HOSE ADAPTER CAP		•	
59	8419050	LEAD - IGNITION ELECTRODE	•	•	
61	5407830	INSULATION BOOT - ELECTRODE	•	•	
62	5409570	SEALED CHAMBER HOSE ADAPTER		•	
63	8422570	ELECTRODE - IGNITION	•	•	
70	5663730	HYDRAULIC INLET GROUP		•	
70	5668320	PIPE ASSEMBLY	•		
72	5655200	PUMP UP 15.50 AO - GRUNDFOS	•	•	
73	607290	AUTOMATIC AIR VENT	•	•	
74	5406360	O-RING 14X1,78 EP	•	•	
80	5212240	HYDRAULIC INLET GROUP	•	•	
90	5667980	FILLING TAP	•	•	
91	5652030	DRAINING TAP	•	•	
92	9951170	SAFETY VALVE 3 BAR	•	•	
131	8434820	TEMPERATURE SENSOR	•	•	
132	5402830	WASHER - SENSOR SEALING	•	•	
135	9950760	THERMOSTAT - LIMIT	•	•	
137	5669650	GAS PIPE HON. MAIN FF		•	
137	5670420	GAS PIPE HON. MAIN ATM	•		
138	5402010	O RING 22.22x2.62	•	•	
140	5665220	GAS VALVE HON.	•	•	
147	5668500	CONNECTION TRAVERSE	•	•	
151	5409550	ELECTRIC BOX REAR COVER	•	•	
152	5694310	PRINT.CONTROL PANEL MAIN DIGIT	•	•	
154	5692300	PCB HONEYWELL ECO3 SM11457	•	•	
162	5693260	PANEL PLATE MAIN DIGIT	•	•	
166	8421590	TERMINAL BLOCK	•	•	
167	5405340	FUSE HOLDER	•	•	
168	9950580	FUSE	•	•	
169	9951650	MANOMETER D.40	•	•	
174	5412370	KNOB MAIN DIGIT	•	•	
182	5668330	COLD WATER PIPE ASSEMBLY	•	•	
191	5408970	WASHER - SEALING G1/2	•	•	
192	5404650	SEALING WASHER G 3/4	•	•	
231	5409480	FLUE INTAKE		•	
241	5668420	CONVEYOR ASSEMBLY	•		
242	600870	FLUE SAFETY THERMOSTAT 70C	•		
290	5665230	MODULATION COIL ASSY	•	•	
310	5663770	DHW FLOW SWITCH (BITRON)	•	•	
314	8418870	LEAD - SENSING ELECTRODE	•	•	
340	9951690	PRESSURE SWITCH	•	•	

BSE446243650
MAIN DIGIT 240Fi
BSE442243650
MAIN DIGIT 240i

Pos	Code	Description code	To serial number	From serial number	Interchangeable:
371	5667990	DRAINING PIPE	.	.	
423	5210410	GAS VALVE CONNECTOR	.	.	
472	5663760	DHW OUTLET PIPE		.	
472	5668350	DHW OUTLET PIPE	.		
511	5404600	O.R. 17,86x2,62	.	.	
525	8510910	CABLE-GAS VALVE/IGNITER	.	.	
626	5114370	FLUE SAFETY THERMOSTAT CLIP	.		
683	5408810	GASKET(GAS RAMP/SEALED CHAMBER		.	
684	5663740	BY-PASS/HETING INLET/EXCHANGER		.	
684	5668340	BY PASS-HEATING EXCHANGER	.		
686	5663020	BY-PASS PLUG ASSEMBLY	.	.	
691	5410320	GASKET 9X4X3	.	.	
692	5114360	PRIMARY EXCHANGER CLIPS	.		
693	5114350	PRINTED CNTR. PANEL PROTECTION	.		
999	8414620	POWER CABLE	.	.	
999	8418860	PLUG - PCB	.		
999	8419080	CABLE - EARTH	.	.	
999	8513560	CABLE LOW POWER EASY FF		.	
999	8513580	CABLE SENS/PRESS.FLUE/SAF.TH		.	
999	8513590	CABLE HIGH POWER FF		.	
999	8513600	CABLE HIGH POWER ATM	.		
999	8513610	CABLE LOW POWER EASY ATM	.		
999	8513620	CABLE SENS/PRESS.FLUE/SAF.TH	.		
999	8513690	CABLE MODUL/PRIORITY DHW	.		

[illegible]

Tab 303



BAXI

NOTE :_____

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The BAXI logo is rendered in a bold, blue, sans-serif typeface. The letters are thick and closely spaced, with a slight shadow or 3D effect that gives the logo a sense of depth and solidity.

BAXI S.p.A.
Via Trozzetti, 20
36061 BASSANO DEL GRAPPA (VI)
ITALY
Tel. +390424517111
Telefax +390424517379
E-mail. service@baxi.it