

# BAXI



## *MAIN*

## SPARE PARTS CATALOGUE

- October 2007 -



# HOW TO READ THE SPARE PARTS CATALOGUE

In the spare part catalogue, after the exploded diagrams, there are the components lists of the boilers; this is the meaning of the different columns:

|                    |                                                                                                                                                                                                                                                                                                                          |
|--------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Pos.               | Identification number of the component in the exploded diagram of the boiler.                                                                                                                                                                                                                                            |
| Description        | Short description of the component.                                                                                                                                                                                                                                                                                      |
| Code               | BAXI S.p.A. code of the component.                                                                                                                                                                                                                                                                                       |
| Tab. XX            | XX is the exploded diagram number of the boiler taken into consideration.                                                                                                                                                                                                                                                |
| From serial number | Date (year and week) identifying the beginning of production of a component (taken from the serial number of the boiler).<br>e.g. B005: year 2000 (B identifies the decade 2000-2009; 0 identifies the year) – 5th week.<br>If the box is empty, the component is in use from the beginning of production of the boiler. |
| To serial number   | Date (year and week) identifying the end of production of a component (taken from the serial number of the boiler).<br>e.g. B012: year 2000 (B identifies the decade 2000-2009; 0 identifies the year) – 12th week.<br>If the box is empty, the component is still in use.                                               |
| Interchangeable    | It identifies the interchangeability between the new component and the old one.<br>YES: components are interchangeable.<br>NO: components are not interchangeable.                                                                                                                                                       |

## BOILERS CONNECTION BOARD - EXPLODED VIEW

### TABELLA COLLEGAMENTO CODICE CALDAIA - ESPLOSO

### TABLERO UNIÓN CALDERA - EXPLOSIONADO

### TABLEAU CONNECTION CODEX CHAUDIERE - VUE ECLATEE

| BOILER CODE    | BOILER DESCRIPTION    | EXPLODED REF.     |
|----------------|-----------------------|-------------------|
| CODICE CALDAIA | DESCRIZIONE CALDAIA   | RIF. ESPLOSO      |
| CODIGO CALDERA | DESCRIPCION CALDERA   | REF. EXPLOSIONADO |
| CODE CHAUDIÈRE | DESCRIPTION CHAUDIÈRE | RÉF. EXPLOSÉE     |
| BSA436183410   | MAIN 18 FI            | Tab 3             |
| BSA436183411   | MAIN 18 FI            | Tab 4             |
| BSB432243650   | MAIN 24 i             | Tab 5             |
| BSB432243651   | MAIN 24 i             | Tab 5             |
| BSB436243650   | MAIN 24 FI            | Tab 3             |
| BSB436243651   | MAIN 24 FI            | Tab 3             |
| BSB436243652   | MAIN 24 FI            | Tab 4             |

# MAIN

08/10/2007

| Pos | Code    | Description code              | BSA436183410<br>MAIN 18 Ft | BSA436183411<br>MAIN 18 Ft | BSB432243650<br>MAIN 24 METANO | BSB432243651<br>MAIN 24 METANO | BSB436243650<br>MAIN 24 Ft | BSB436243651<br>MAIN 24 Ft | BSB436243652<br>MAIN 24 Ft |  |  |  | To<br>serial<br>number | From<br>serial<br>number | Intercha<br>ngeable: |
|-----|---------|-------------------------------|----------------------------|----------------------------|--------------------------------|--------------------------------|----------------------------|----------------------------|----------------------------|--|--|--|------------------------|--------------------------|----------------------|
| 2   | 5663680 | LEFT PANEL ASSEMBLY           | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 2   | 5668310 | LEFT PANEL ASSEMBLY           |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |
| 3   | 5663670 | RIGHT PANEL ASSEMBLY          | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 3   | 5668300 | RIGHT PANEL ASSEMBLY          |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |
| 4   | 5113850 | FRONTAL PANEL MAIN            | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 5   | 5113790 | FRONTAL TRAVERSE              | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 8   | 5408080 | PRESSURE SWITCH PIPE L=270    | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 9   | 5115170 | RESTRICTOR-AIR INTAKE D.80    | •                          |                            |                                |                                | •                          | •                          |                            |  |  |  |                        |                          |                      |
| 9   | 5116550 | FLUE REDUCTION D.82 mm        |                            | •                          |                                |                                |                            |                            | •                          |  |  |  |                        |                          |                      |
| 10  | 5409450 | FLUE GASKET                   | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 12  | 5108690 | PLATE BLANKING                | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 13  | 5407400 | SUCTION CAP GASKET            | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 15  | 5664050 | JOINT ASSEMBLY D.100 L=20     | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 18  | 5407050 | PRESSURE SENSING VENTURI      |                            | •                          |                                |                                |                            |                            | •                          |  |  |  |                        |                          |                      |
| 18  | 5409580 | PRESSURE SENSING VENTURI 80E  | •                          |                            |                                |                                | •                          | •                          |                            |  |  |  |                        |                          |                      |
| 21  | 5402050 | WASHER-SEALING                | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 22  | 5663810 | FAN 1 SPEED                   | •                          |                            |                                |                                | •                          | •                          |                            |  |  |  |                        |                          |                      |
| 22  | 5682150 | FAN                           |                            | •                          |                                |                                |                            |                            | •                          |  |  |  |                        |                          |                      |
| 23  | 5663820 | PRESSURE SWITCH 80            | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 24  | 5407930 | PIPE - VALVE COMPENSATION     | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 25  | 5113810 | CONVEYOR ASSEMBLY             | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 27  | 5663650 | COMBUSTION CHAMBER ASSEMBLY - | •                          |                            |                                |                                | •                          | •                          |                            |  |  |  |                        |                          |                      |
| 27  | 5668290 | COMBUSTION CHAMBER ASSEMBLY   |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |
| 27  | 5685090 | SEALED CHAMB./COMB.CHAMB.MAIN |                            | •                          |                                |                                |                            |                            | •                          |  |  |  |                        |                          |                      |
| 28  | 5212210 | LATERAL INSULATING PANEL      | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 28  | 5212510 | LATERAL INSULATING PANEL      |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |
| 28  | 5213210 | INSULATING PANEL              | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 28  | 5213220 | INSULATING PANEL              |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |
| 29  | 5212220 | REAR INSULATING PANEL         | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 29  | 5213280 | INSULATING PANEL              | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 30  | 5212260 | FRONTAL INSULATING PANEL      | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 30  | 5212540 | FRONTAL INSULATING PANEL      |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |
| 30  | 5213370 | INSULATING PANEL              | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 30  | 5213380 | FRONTAL INSULATING PANEL      |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |
| 31  | 5113820 | COMB. CHAMBER FRONT PANEL     | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 31  | 5114290 | COMB. CHAMBER FRONTAL PANEL   |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |
| 32  | 616170  | BI-THERMAL HEAT EXCHANGER+ OR | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 32  | 5663720 | BI-THERMAL HEAT EXCHANGER     | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 33  | 5403130 | O-RING 22 x 3                 | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 34  | 5113650 | PRIMARY EXCHANGER FIXING CLIP | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 35  | 5663880 | EXPANSION VESSEL              | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |

| Pos | Code    | Description code              | BSA436183410<br>MAIN 18 FI | BSA436183411<br>MAIN 18 FI | MAIN 24I METANO | BSB432243650<br>MAIN 24I METANO | BSB432243651<br>MAIN 24 FI | BSB436243650<br>MAIN 24 FI | BSB436243652<br>MAIN 24 FI | BSB436243651<br>MAIN 24 FI | To<br>serial<br>number | From<br>serial<br>number | Intercha<br>ngeable: |
|-----|---------|-------------------------------|----------------------------|----------------------------|-----------------|---------------------------------|----------------------------|----------------------------|----------------------------|----------------------------|------------------------|--------------------------|----------------------|
| 35  | 5668370 | EXPANSION VESSEL 7 L          |                            |                            | •               | •                               |                            |                            |                            |                            |                        |                          |                      |
| 37  | 5663830 | SEALED CHAMBER FRONT PANEL    | •                          | •                          |                 |                                 | •                          | •                          | •                          |                            |                        |                          |                      |
| 38  | 5401610 | VIEWING WINDOW GASKET         | •                          | •                          |                 |                                 | •                          | •                          | •                          |                            |                        |                          |                      |
| 39  | 5203930 | VIEWING WINDOW                | •                          | •                          |                 |                                 | •                          | •                          | •                          |                            |                        |                          |                      |
| 40  | 5103360 | SURROUND - VIEWING WINDOW     | •                          | •                          |                 |                                 | •                          | •                          | •                          |                            |                        |                          |                      |
| 41  | 5663710 | BURNER ASSEMBLY (13 ELEM.)    | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 43  | 612960  | GAS RAMP WITH INJECTORS (N.G. |                            |                            |                 |                                 | •                          | •                          | •                          |                            |                        |                          |                      |
| 43  | 615260  | GAS RAMP WITH INJECTORS       | •                          | •                          | •               | •                               |                            |                            |                            |                            |                        |                          |                      |
| 44  | 5666390 | L.P.G. INJECTORS KIT          | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 44  | 5666400 | NATURAL GAS INJECTORS KIT     |                            |                            |                 |                                 | •                          | •                          | •                          |                            |                        |                          |                      |
| 44  | 5669460 | NATURAL GAS INJECTORS KIT     | •                          | •                          | •               | •                               |                            |                            |                            |                            |                        |                          |                      |
| 45  | 5407940 | GASKET-BURNER MANIFOLD        | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 46  | 5211030 | FLANGE CONNECTION TO GAS RAMP | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 47  | 5404760 | GASKET-GAS RAMP/SEALED CHAMB. | •                          | •                          |                 |                                 | •                          | •                          | •                          |                            |                        |                          |                      |
| 49  | 5409520 | HOSE ADAPTER CAP              | •                          | •                          |                 |                                 | •                          | •                          | •                          |                            |                        |                          |                      |
| 59  | 8419050 | LEAD - IGNITION ELECTRODE     | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 61  | 5407830 | INSULATION BOOT - ELECTRODE   | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 62  | 5409570 | SEALED CHAMBER HOSE ADAPTER   | •                          |                            |                 |                                 | •                          | •                          |                            |                            |                        |                          |                      |
| 63  | 8422570 | ELECTRODE - IGNITION          | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 70  | 5663730 | HYDRAULIC INLET GROUP         | •                          | •                          |                 |                                 | •                          | •                          | •                          |                            |                        |                          |                      |
| 70  | 5668320 | PIPE ASSEMBLY                 |                            |                            | •               | •                               |                            |                            |                            |                            |                        |                          |                      |
| 72  | 5655200 | PUMP UP 15.50 AO - GRUNDFOS   | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 73  | 607290  | AUTOMATIC AIR VENT            | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 74  | 5406360 | O-RING 14X1,78 EP             | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 80  | 5212240 | HYDRAULIC INLET GROUP         | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 90  | 5663780 | FILLING TAP                   |                            |                            |                 |                                 | •                          |                            |                            |                            | B323                   |                          |                      |
| 90  | 5667980 | FILLING TAP                   |                            |                            | •               | •                               | •                          | •                          | •                          |                            |                        | B323                     | NO                   |
| 90  | 5667980 | FILLING TAP                   | •                          | •                          |                 |                                 |                            |                            |                            |                            |                        |                          |                      |
| 91  | 5652030 | DRAINING TAP                  | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 92  | 9951170 | SAFETY VALVE 3 BAR            | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 131 | 8434820 | TEMPERATURE SENSOR            | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 132 | 5402830 | WASHER - SENSOR SEALING       | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 135 | 9950760 | THERMOSTAT - LIMIT            | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 137 | 5663690 | GAS PIPE                      |                            |                            |                 |                                 | •                          |                            |                            |                            |                        |                          |                      |
| 137 | 5668360 | GAS PIPE                      |                            |                            | •               |                                 |                            |                            |                            |                            |                        |                          |                      |
| 137 | 5669650 | GAS PIPE HON. MAIN FF         | •                          | •                          |                 |                                 |                            | •                          | •                          |                            |                        |                          |                      |
| 137 | 5670420 | GAS PIPE HON. MAIN ATM        |                            |                            |                 | •                               |                            |                            |                            |                            |                        |                          |                      |
| 138 | 5402010 | O RING 22.22x2.62             | •                          | •                          | •               | •                               |                            | •                          | •                          |                            |                        |                          |                      |
| 140 | 5658830 | GAS VALVE - SIGMA             | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 140 | 5665220 | GAS VALVE HON.                | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 147 | 5668500 | CONNECTION TRAVERSE           | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |
| 151 | 5409550 | ELECTRIC BOX REAR COVER       | •                          | •                          | •               | •                               | •                          | •                          | •                          |                            |                        |                          |                      |

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| MAIN |         |                             |                            |                            |                                |                                |                            |                            |                            |  |  |  | 08/10/2007             |                          |                      |
|------|---------|-----------------------------|----------------------------|----------------------------|--------------------------------|--------------------------------|----------------------------|----------------------------|----------------------------|--|--|--|------------------------|--------------------------|----------------------|
| Pos  | Code    | Description code            | BSA436183410<br>MAIN 18 FI | BSA436183411<br>MAIN 18 FI | BSB432243650<br>MAIN 24 METANO | BSB432243651<br>MAIN 24 METANO | BSB436243650<br>MAIN 24 FI | BSB436243651<br>MAIN 24 FI | BSB436243652<br>MAIN 24 FI |  |  |  | To<br>serial<br>number | From<br>serial<br>number | Intercha<br>ngeable: |
| 152  | 5663890 | P.CONTROL PANEL MAIN 24 FI  | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 152  | 5663890 | P.CONTROL PANEL MAIN 24 FI  |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        | B731                     | YES                  |
| 152  | 5668390 | PRINTED CONTROL PANEL       |                            |                            | •                              | •                              |                            |                            |                            |  |  |  | B730                   |                          |                      |
| 154  | 5663840 | P.C.B.- SIT                 |                            |                            |                                |                                | •                          |                            |                            |  |  |  | B323                   |                          |                      |
| 154  | 5668020 | PCB COMBI BOILER SIT ATM.   | •                          | •                          |                                |                                |                            |                            |                            |  |  |  | B523                   |                          |                      |
| 154  | 5668020 | PCB COMBI BOILER SIT ATM.   |                            |                            | •                              | •                              | •                          | •                          | •                          |  |  |  | B523                   | B323                     | YES                  |
| 154  | 5669660 | P.C.B. HONEYWELL            | •                          | •                          |                                |                                |                            |                            |                            |  |  |  | B722                   |                          |                      |
| 154  | 5669660 | P.C.B. HONEYWELL            |                            |                            | •                              | •                              | •                          | •                          | •                          |  |  |  | B722                   | B406                     | YES                  |
| 154  | 5685480 | PCB HONEYWELL STEP MOT      | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        | B723                     | YES                  |
| 162  | 5665020 | PANEL PLATE MAIN            |                            |                            |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 162  | 5668410 | PANEL PLATE 24 I BAXI       |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |
| 162  | 5670840 | PANEL PLATE                 | •                          | •                          |                                |                                |                            |                            |                            |  |  |  |                        |                          |                      |
| 166  | 8421590 | TERMINAL BLOCK              | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 167  | 5405340 | FUSE HOLDER                 | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 168  | 9950580 | FUSE                        | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 169  | 9951330 | MANOMETER D.40              | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  | B733                   |                          |                      |
| 169  | 9951650 | MANOMETER D.40              | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        | B734                     | YES                  |
| 174  | 5409540 | KNOB                        | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 182  | 5663800 | COLD WATER PIPE ASSEMBLY    | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  | B646                   |                          |                      |
| 182  | 5668330 | COLD WATER PIPE ASSEMBLY    | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        | B647                     |                      |
| 182  | 5668330 | COLD WATER PIPE ASSEMBLY    |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |
| 191  | 5408970 | WASHER - SEALING G1/2       | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 192  | 5404650 | SEALING WASHER G 3/4        | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 231  | 5409480 | FLUE INTAKE                 | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 241  | 5668420 | CONVEYOR ASSEMBLY           |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |
| 242  | 600870  | FLUE SAFETY THERMOSTAT 70C  |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |
| 290  | 5665230 | MODULATION COIL ASSY        | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 310  | 5663770 | DHW FLOW SWITCH (BITRON)    | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 314  | 8418870 | LEAD - SENSING ELECTRODE    | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 340  | 5663750 | PRESSURE SWITCH             | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  | B714                   |                          |                      |
| 340  | 9951690 | PRESSURE SWITCH             | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        | B715                     | YES                  |
| 371  | 5663790 | DRAINING PIPE               |                            |                            |                                |                                | •                          |                            |                            |  |  |  | B323                   |                          |                      |
| 371  | 5667990 | DRAINING PIPE               | •                          | •                          | •                              | •                              |                            | •                          | •                          |  |  |  |                        |                          |                      |
| 371  | 5667990 | DRAINING PIPE               |                            |                            |                                |                                | •                          |                            |                            |  |  |  |                        | B323                     | NO                   |
| 423  | 5210410 | GAS VALVE CONNECTOR         | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 472  | 5663760 | DHW OUTLET PIPE             | •                          | •                          |                                |                                | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 472  | 5668350 | DHW OUTLET PIPE             |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |
| 511  | 5404600 | O.R. 17,86x2,62             | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 519  | 5407780 | LENS - NEON                 | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 525  | 8419060 | IGNITION UNIT - NAC         | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 525  | 8510910 | CABLE-GAS VALVE/IGNITER     | •                          | •                          | •                              | •                              | •                          | •                          | •                          |  |  |  |                        |                          |                      |
| 626  | 5114370 | FLUE SAFETY THERMOSTAT CLIP |                            |                            | •                              | •                              |                            |                            |                            |  |  |  |                        |                          |                      |

## 08/10/2007

[illegible]

**C**





This is a detailed exploded view diagram of a refrigerator assembly. The diagram shows the following components and their assembly sequence:

- Top Section:** Includes the top panel (3), top cover (5), and top door (35). The top door is shown with its internal components, including the top hinge (10) and top seal (12).
- Front Section:** Shows the front panel (2) and front door (4). The front door is shown with its internal components, including the front hinge (162) and front seal (166).
- Internal Components:** The main body of the refrigerator is shown with various internal parts, including the evaporator (23), condenser (25), and compressor (22). The evaporator is shown with its internal components, including the evaporator fan (10) and evaporator coil (23).
- Refrigerant System:** The refrigerant system is shown with various components, including the compressor (22), condenser (25), evaporator (23), and various pipes and fittings (e.g., 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100).
- Control System:** The control system is shown with various components, including the control panel (151), control board (152), and control wires (153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200).

The diagram is a technical drawing showing the exploded view of a refrigerator assembly. It includes numerous numbered parts and sub-assemblies, such as the top panel, front panel, evaporator, condenser, compressor, and various pipes and fittings. The diagram is labeled with 'C' in the bottom left corner.





The BAXI logo is rendered in a bold, blue, sans-serif typeface. The letters are thick and closely spaced, with a slight shadow or depth to the characters.

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